



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

650.7110

Job Sheet 212123



Part No: 650.7110

Job Qty: 5 pcs

Part Name: Disc Retainer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/10/20

Job Tracking No:

Due Date: 8/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 650.7100 REV.NC IPP REV:A 20.06.22 NEW ISSUE DD.VERF:JFS

Ship Via:

139 VALVES

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	5 pcs	8/24/20		1.00	1.25	Doosan - 1		
							NLX 2500SY - 1		
							SL-154 - 1		
							SL-2500Y - 1		
110	QC 2	5 pcs	8/24/20		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S294321



Part: 650.7110

Job No: 212123

Serial No/Batch: S294321

Revision: rev.nc

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 08/14/20

DAS
62
9-89DAS
62
9-89

Plex 8/10/20 11:34 AM Dart.lajeunesse.marie

8/10/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 8

5 pcs

8/24/20

0.00 0.00

QC 2 - 66

QC 2 - 64

QC 2 - 65

QC 2 - 5

QC 2 - 71

QC 2 - 73

QC 2 - 69

QC 2 - 76

QC 2 - 86

QC 2 - 83

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

QC 8 - 47

QC 8 - 40

QC 8 - 52

QC 8 - 23

QC 8 - 57

QC 8 - 76

QC 8 - 61

QC 8 - 66

QC 8 - 73

QC 8 - 82

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

7/20/08/17

DAS
82
9-89

AUG 10 2020

160 Packaging 3-1 - Stock - B4B 5 pcs

8/24/20

0.00 0.00

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 37 - B4B	DAS
170 QC 21 - SA	5 pcs	8/24/20	0.00 0.00	QC 21 - SA - 21	21 AUG 10 2020
				QC 21 - SA - 70	9-89
				QC 21 - SA - 9	

Part Op 100 - ***CRITICAL PART - EXTREME CARE MUST BE TAKEN*** 1-Machine as per folio F FOLIO REV: AA

Descriptions: DWG REV: N/C 2-Deburr

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

160 - Identify as per dwg & Stock ****CRITICAL PART - EXTREME CARE MUST BE TAKEN**** MUST ENSURE THE COMPONENTS ARE NEVER DAMAGE****

170 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	.2050 ft (.041 ea)	100-SL-154 - 1	5273242

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M303R0.500	0	40	0

Part Specifications	
Specifications could not be found.	

Plex 8/10/20 11:34 AM Dart.lajeunesse.marie

Work Order:	212123
Part Number:	650.7110
	Page 1 of 1

[illegible]

Measured by: JB	Checked by: [Signature]	QC Inspector:
Date: 20-08-14	Date: 20/08/17	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14-Aug-20	New Issue	MG	



Aerospace Ltd.
Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

(613) 632-5200

PURCHASE ORDER

POHB046330



REVISED

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

Attention: Langevin, Melanie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046330
PO Date: 4/22/20
Due Date: 4/24/20
Purchase Order
Revision:
Revision Date:
Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M303RD.500			303 Round Bar 0.500" MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	-	4/24/20	72 ft	0 ft	72 ft	\$1 9676/ft	\$141.67
2		M304S16GA D3494			304/316 Sheet .063 MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL- S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	4/24/20	96 sf	0 sf	96 sf	\$6.8728/sf	\$659.79
												Grand Total: \$801.46	

Handwritten signature: Guerin



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB046330



Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable). No Raw Metals from China or Soviet Bloc Countries. (DFARS)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program.

A049 supplier awareness.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/23/20 12:03 PM Dart.Guerin.Kimberley

23183

LINE 1
M303R 0.500
P0110096.330

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS ROUND BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION:
PART NUMBER: M303R0.500
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES
EG. 0.75" ROUND BAR = M303R0.750

DAS
82
9-65

FILED
H. 2010-12-02
AND

B	REFORMAT DWG. ADD SPECS (2N DR-1).	CP	10.01.05
A	NEW ISSUE	DS	01.12.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. M303R
TITLE 303 ROUND BAR
REV. B
SHEET 1 OF 1
SCALE NTS

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LINE 1

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M703R 0.500

PO / BATCH NO.: POHBC46330

DATE: APR 28 2020

S274010/S273242

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 0.500

QUANTITY RECEIVED: 73 FT

THICKNESS RECEIVED: 0.500

QUANTITY INSPECTED: 73 FT

SHEET SIZE ORDERED:

QUANTITY REJECTED:

SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y ☒ N	
CORRECT FINISH	Y ☒ N	
CORROSION	Y ☒ N	
CORRECT GRAIN DIRECTION	Y ☒ N	
CORRECT MATERIAL PER M-DRAWING	Y ☒ N	4350m ASME / AMS 5640 (NOT on Dev)
CORRECT THICKNESS	Y ☒ N	
PHOTO REQUIRED	Y ☒ N	
CORRECT REF # TO LINK CERT	Y ☒ N	H/T 473545 / C66Y
CORRECT MATERIAL IDENTIFICATION	Y ☒ N	
CORRECT M# ON THE MATERIAL	Y ☒ N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y ☒ N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y ☒ N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: _____	DA 8 2-8	SIGNED OFF BY: _____	
DATE: <u>APR 28 2020</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



ACIER OUELLETTE INC.

935, Boul. du Havre
Salderry de Valleyfield (Québec) J6S 5L1
Tél: 450-377-4248 MB: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 MB: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy

CO00200239

5273242

Shipped to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Instruction F-M

Att: GUÉRIN
Delivery Route 5

Customer N° CL10001056
Date 2020/04/22
Delivery date 2020/04/24
Your order N° POHB046330
Processed by Josiane Bourdon
Salesman JOSIANNE BOURDON
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only					
				CMD	EXP	B/O	IN				OUT	
							I	S	C			
1 ROUND SS 303 1/2 (R) RSS-12303 6 X 12' R/L POHB046330 LINE 1 HEAT: 478545	48.02	72.00	PL \$CLB									
Note : ATTENTION: MILL TEST REQUIS												
Chaque item identifier avec :												
• Le # PO client												
• Le # d'item												
• Le heat #												
Emballer les pièces dans carton												

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 48.02

NIR : R-109516-6

Prepared By :

Verified by :

Delivered By :

Time

Customer's Signature

Date

DART AEROSPACE LTD.

APR 24 2020